



Product Evaluation Report

PER-08037

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Progressive Engineering Inc.

Initial Listing
February, 2009

Re-Approved

58640 State Road 15 574-533-0337
Goshen, Indiana 46528 www.p-e-i.com

Listed Products

Style 6A 8' Guardrail

Listed For

Royal Outdoor Products

P.O. Box 360
Milford, IN 46542

Approved Manufacturer

Royal Outdoor Products

401 S. Syracuse Street
Milford, IN 46542

Progressive Engineering Inc. is an accredited Testing Laboratory and Third Party Quality Control Agency. This **Product Evaluation Report** represents a product that Pei has a follow-up service agreement with. This **Product Evaluation Report** in no way implies warranty for this product or relieves **Royal Outdoor Products** of their liabilities for this product. Pei is accredited to ISO Standard 17020 and 17025. This **PER** is an official document if it is within one year of the initial or renewal date.

Listing Details

Style 6A8 Guardrails are used for exterior guards for balconies, porches, stairs and decks. The top and bottom railings are manufactured with openings spaced under 4" to accommodate the vertical balusters.

Style 6A8 Guardrails have been tested and evaluated for structural strength to meet design loads and requirements of the codes listed under Code Compliance of this PER.

Product Descriptions

Style 6A8 Guardrails are manufactured from coextruded PVC plastic, with a UV inhibitor to prevent sun damage or color change along with impact modifiers to provide stability. The Style 6A8 Guardrail system is designed for an installed height of 36" with a maximum length of 96" when measured from center-of-post to center-of-post. Each post is a sleeve over a 4x4 timber. Style 6A8 has a span rating of 92". The Style 6A8 Guardrail top rail is strengthened with a .114" thick aluminum rail reinforcement. One crush block is used to reinforce the bottom rail.

General Product Usage 6A8

1. Style 6A8 Guardrail shall be installed in accordance with the Straight Bracket Railing Installation Instructions and subject to the conditions of this PER. A copy of the Straight Bracket Railing Installation Instructions shall be made easily available to the installer.
2. All framing, wood posts, beams, joists, stringers and associated connections needed to support the Style 6A8 Guardrail is outside the scope of this PER. All framing shall follow applicable codes or be designed by a licensed Engineer. Stairways shall be designed and constructed in accordance with the applicable codes.
3. For Wall Mount Systems Style 6A8 Guardrail should be installed and fastened to wood framing with two (2) steel post mounts using four (4) #12 by 2-1/2 inch long stainless steel wood screws. One (1) #12 x 1-1/2" long self-drilling screw is driven through the inner face of the bracket and one (1) screw is driven through the outer face of the bracket of the top rail. These screws are driven through the guardrail and the reinforcement. No screws are driven through the bracket on the bottom rail. One 2" high crush block is fastened to the bottom rail at the center of its length. Only the fasteners and fastener configurations specified for use have been evaluated for installation of the Style 6A8 Guardrail System.

Test Documentation

Test Report FH-1448 - Per ASTM E84 Surface Burning Characteristics - Dated 2/13/2004
End Use Adjustment Factor Using PEI Test Report No.'s 2003-565 (D), 2003-565 (E) and 2003-565 (F)
PEI Test Report No. 2007-0755 - ASTM D638 Tensile Test on Xenon Arc Exposed Plastic- Dated 6/30/2007
PEI Test Report No. 2008-0837 (D) - ASTM D7032 Guardrail Test on Style IB8 Railing System with a .114" Thick Aluminum Rail Reinforcement - Dated 7/22/2008
PEI Test Report No. 2008-0837 (I) - Guardrail Corner Connection Test - Dated 10/09/2008

Tested to

ASTM E84-03a - Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM D638-03 - Standard Test Method for Tensile Properties of Plastic
ASTM D7032-04 - Standard Specification for Establishing Performance Ratings for Wood Plastic Composite Deck Boards and Guardrail Systems (Guards for Handrails)
ASTM G155-04 - Standard Practice for Operating Xenon Arc Light Apparatus for Exposure of Non-Metallic Materials.

Quality Assurance Documentation

Straight Bracket Installation Instruction - From LMT Mercer Group Inc.
A Quality Control Manual for Railing Manufacturing - Dated 11/3/2008
A follow-up Listing & Inspection agreement between Pei and Royal Outdoor Products
A MSDS sheet for PVC Compounds dated 2/10/2005

Code Compliance for Style 6A8 Guardrail System

2003 International Residential Code
Section R312.1

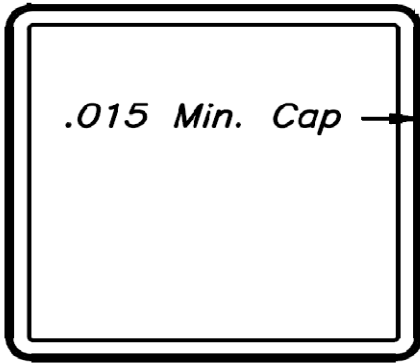
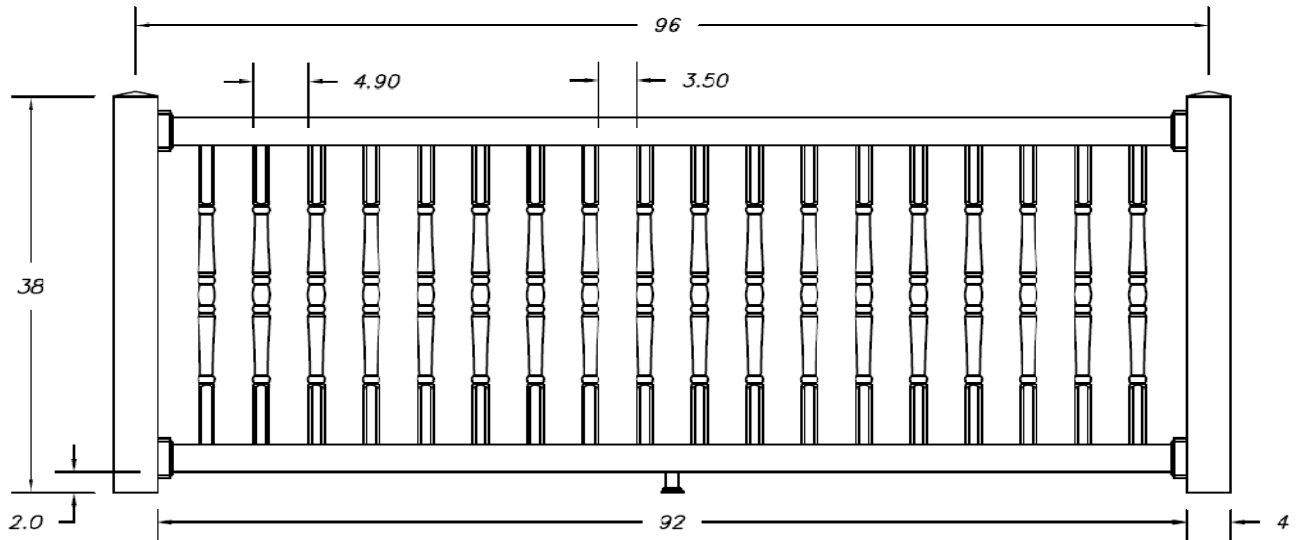
2003 International Residential Code
Section R312.1

Product Labeling

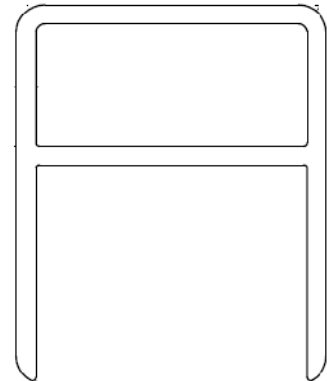
Style 6A8 Guardrail Systems must be labeled with at least the following information:

1. The Style 6A8 Guardrail name
2. Plant Identifier & Date Code
3. Manufacturer's name, Logo or website
4. This PER number & Pei's name or Logo

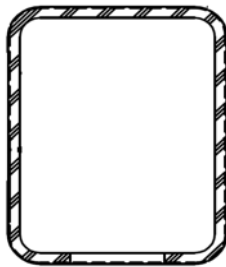
Style 6A8 Guardrail



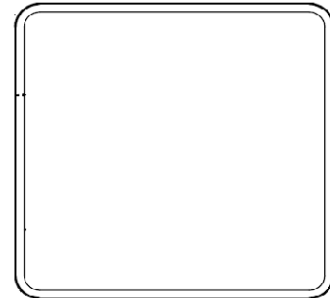
1.40" x 1.40" Picket



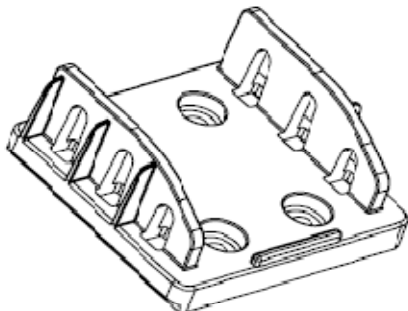
Aluminum Reinforcement



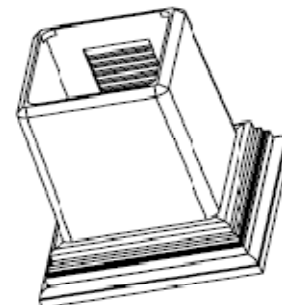
2.10" x 2.661" Top/Bottom Rail



4" Square Post



Straight Bracket



Foot Block

Approved Fabricators for Royal Outdoor PER-08037

The following is a list of approved Fabricators. The following Fabricators have an approved Q.C. Manual for this listed product and are inspected quarterly by PEI. Royal Outdoor Products has also approved this list of Fabricators.

Fabricator Name	Address	Website	Date Approved
USA Vinyl, LLC	3830 Lacon Road, Hilliard, OH 43026	www.usavinyl.com	3/5/2009