



Product Evaluation Report

PER-06014

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Progressive Engineering Inc.

Initial Listing
September, 2006

Re-Approved
11/12/09

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Goshen, Indiana 46528

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Listed Product

VersaPin Gripshank® Pneumatic Fastener

Listed For

Aerosmith Fastening Systems

5621 Dividend Road
Indianapolis, IN 46241

Progressive Engineering Inc. is an accredited Testing Laboratory and Third Party Quality Control Agency. This **Product Evaluation Report** represents a product that *Pei* has a follow-up service agreement with. This **Product Evaluation Report** in no way implies warranty for this product or relieves **Aerosmith Fastening Systems** of their liabilities for this product. *Pei* is accredited to ISO Standard 17020 and 17025. This **PER** is an official document if it is within one year of the initial or renewal date.

Product Manufacturing

The **VersaPin Gripshank® and Helical® Fasteners** are manufactured by independent companies. Any company manufacturing product for Aerosmith, that is intended to be listed by this Product Evaluation Report, has an agreement in place and has been approved and audited quarterly by *Pei*.

Listing Details

VersaPin Gripshank® and Helical® Fasteners are pneumatically driven steel pins used to attach siding and sheathing materials to steel stud framing. The pins pierce the steel framing while the specially designed shank grips the steel framing. The threaded portion of the shank must penetrate completely through the stud steel thickness.

Product Description

The **VersaPin Gripshank® Fasteners** are manufactured from AISI C 1060 steel, heat treated to a Rockwell C hardness between 52 and 56, have a minimum tensile strength of 240 ksi and a bending yield strength of 250 ksi. The pins are electro-zinc plated with a chromate rinse or are mechanically zinc plated ASTM B633 Type 1 SC or ASTM B695 Type 1 Class 5. The plating is a minimum thickness of .0002" thick.

The **VersaPin Helical® Fasteners** are manufactured from AISI C 1060 steel, heat treated to a Rockwell C hardness between 52 and 55, have a minimum tensile strength of 240 ksi and a bending yield strength of 250 ksi. The pins are electro-zinc plated with a chromate rinse or are mechanically zinc plated per ASTM B633 Type 1 SC or ASTM B695 Type 1 Class 5. The plating is a minimum thickness of .0002" thick.

The pins are manufactured with a nominal finished shank dia. of .100" and a nominal head dia. of .250" or .312". The shank has a proprietary thread and the point is ballistic shaped. The pins are identified by the Aerosmith logo head stamp as shown on page 2 of this Product Evaluation Report. The pins are collated for powered gun and air tool applications.

Steel Framing

The steel framing shall comply with ASTM A 653 SS (33 ksi) with the following minimum steel thickness for each nominal gage size.

<u>Gage</u>	<u>Minimum Thickness</u>	<u>Gripshank Ultimate Withdrawal Values</u>	<u>Helical Ultimate Withdrawal Values</u>
14	.071"	596 lbs.	351 lbs.
16	.055"	449 lbs.	330 lbs.
18	.045"	337 lbs.	235 lbs.
20	.037"	284 lbs.	--
22	.033"	185 lbs.	85 lbs.

Approved Siding Material

James Hardie Building Products 5/16" Hardipanel® Vertical Siding & 5/16" Hardiplank® Lap Siding or equivalent. See ICC-ES Legacy Report NER-405. The siding is to be installed using the siding manufacturers Installation Instructions and Gripshank® Fasteners. The minimum steel thickness to be used is 20 gage.

Approved Exterior Sheathing

DensGlass Gold Exterior Sheathing 1/2" and 5/8" Fireguard Type X. See ICC-ES Legacy Report ER-4305. The sheathing is to be installed using the sheathing manufacturers Installation Instructions and **Gripshank®** Fasteners. The minimum steel thickness to be used is 22 gage.

The Sure-board Series 200 Structural Panel 5/8" or 1/2" thick Type X gypsum board adhered to 22 ga. steel, listed on ICC ES ER-6151. Aerosmith pins shall be installed in compliance with manufacturers Installation Instructions. The minimum steel thickness to be used is 20 gage.

Approved Plywood Sheathing

Plywood sheathing complying with USDC Product Standard PS-1 or PS2-92 (UBC Standards 23-2 or 23-3) Aerosmith pins shall be installed in compliance with manufacturers Installation Instructions. The minimum steel thickness to be used is 20 gage.

Approved Gripshank Pins

2191Z	2381Z	2192Z	2359Z	2502Z
2251Z	2501Z	2252Z	2382Z	2632Z
2351Z	2631Z	2352Z	2389Z	

Tested to

ASTM E 330 Standard Test Method for Structural Performance of Exterior Windows, Curtain Walls and Doors by Uniform Static Air Pressure Differences

ASTM D 1037 Fastener Withdrawal Test

ASTM E 72 Wall Racking Test

Code Compliance

1997 Uniform Building Code

2003 International Residential Code

2003 International Building Code

2006 International Residential Code

2006 International Building Code

2009 International Building Code

2009 International Residential Code

2004 Florida Product Approval - Application FL#10162

The VersaPin **Gripshank®** Fasteners are limited to use in resisting negative wind forces in this Product Evaluation Report. Fire Rated assemblies are outside of the scope of this Product Evaluation Report.

Product Documentation

VersaPin Gripshank® Fastening Guidelines for Cement Fiber Board dated August,2006

Aerosmith Installation Instructions for DensGlass Sheathing not dated

Hardie Plank & HardiPanel Installation Instructions dated December, 2005

Sure-Board Installation guide for Aerosmith pins

Densglass Gold Installation Recommendations dated 2006

A Quality Control Manual for Aerosmith Fastening Systems Dated 6/05/08

A Quality Control Manual from each Approved Manufacturer

An agreement between Product Evaluation Report owner (Aerosmith) & each Approved Manufacturer

A follow-up Listing & Inspection agreement between **PEI** and **Aerosmith Fastening Systems**

A **Pei** test report No. 2003-784 - Fastener Withdrawal Test using **Gripshank** and **Helical** Shank Fasteners - Dated 6/9/2003 - Stamped by a professional engineer.

A **Pei** test report No. 2007-1149 - ASTM E72 Wall Racking Test with 19/32" APA Rated Sheathing and Aerosmith Gripshank Pins with Studs Spaced 4" o.c. - Dated 8/15/2007.

A **Pei** test report No. 2007-985(A) - ASTM E330 Test with 5/8" DensGlass Gold FireGuard Type X and Aerosmith Gripshank Pins with Studs Spaced 16" o.c. - Dated 9/06/07 - Stamped by a professional engineer.

A **Pei** test report No. 2007-985(B) - ASTM E330 Test with 5/8" DensGlass Gold FireGuard Type X and Aerosmith Gripshank Pins with Studs Spaced 16" o.c. - Dated 9/06/07 - Stamped by a professional engineer.

A **Pei** test report No. 2006-349(A) - ASTM E330 Test with Hardipanel® and Aerosmith Gripshank Pins with Studs Spaced 16" o.c. - Dated 2/28/2006 - Stamped by a professional engineer.

Product Documentation

A **Pei** test report No. 2006-349(B) - ASTM E330 Test with Hardipanel® and Aerosmith Gripshank Pins with Studs Spaced 24" o.c. - Dated 3/1/2006 - Stamped by a professional engineer.

A **Pei** test report No. 2006-349(C) - ASTM E330 Test with 6-1/4" Wide Hardiplank® Face Nailed using Aerosmith Gripshank Pins - Dated 2/28/2006 - Stamped by a professional engineer.

A **Pei** test report No. 2006-349(D) - ASTM E330 Test with 7-1/4" Wide Hardiplank® Face Nailed using Aerosmith Gripshank Pins - Dated 2/28/2006 - Stamped by a professional engineer.

A **Pei** test report No. 2006-349(E) - ASTM E330 Test with 8-1/4" Wide Hardiplank® Face Nailed using Aerosmith Gripshank Pins - Dated 3/1/2006 - Stamped by a professional engineer.

A **Pei** test report No. 2006-349(F) - ASTM E330 Test with 6-1/4" Wide Hardiplank® Blind Nailed using Aerosmith Gripshank Pins - Dated 2/27/2006 - Stamped by a professional engineer.

A **Pei** test report No. 2006-349(G) - ASTM E330 Test with 7-1/4" Wide Hardiplank® Blind Nailed using Aerosmith Gripshank Pins - Dated 2/28/2006 - Stamped by a professional engineer.

A **Pei** test report No. 2006-349(H) - ASTM E330 Test with 8-1/4" Wide Hardiplank® Blind Nailed using Aerosmith Gripshank Pins - Dated 3/1/2006 - Stamped by a professional engineer.

A **Pei** test report No. 2006-349(I) - ASTM E330 Test with 6-1/4" Wide Hardiplank® Blind Nailed Over 15/32" Plywood using Aerosmith Gripshank Pins - Dated 5/10/2006 - Stamped by a professional engineer.

A **Pei** Allowable Wind Speed Calculation, project No. 2006-1268, for Hardipanel® & Hardiplank® using Aerosmith Gripshank Pins - Dated 8/8/2006 - Stamped by a professional engineer.

A **Pei** test report No.2003-509(A) - ASTM E330 Test with 5/8" DensGlass and 18 Gauge Steel framing Grip Shank Fasteners @ 8"o.c. - Dated 5/2/2003 - Stamped by a professional engineer.

A **Pei** test report No.2003-509(B) - ASTM E330 Test with 5/8" DensGlass and 22 Gauge Steel framing Grip Shank Fasteners @ 8"o.c. - Dated 5/5/2003 - Stamped by a professional engineer.

A **Pei** test report No.2003-509(D) - ASTM E330 Test with 1/2" DensGlass and 22 Gauge Steel framing Grip Shank Fasteners @ 8"o.c. - Dated 5/6/2003 - Stamped by a professional engineer.

ICC-ES Legacy Report ER-5667 - Reissued December 1, 2002

DH Brown Associates Test Report No. B95-216 - Not Dated

A DH Brown Associates test report No. B95-216 Wood Structural Panel Diaphragms and shear walls fastened with Aerosmith Pins (Tables ONLY)

A DH Brown Associates test report No. B95-216 Wood Structural Panel Diaphragms and shear walls fastened with Aerosmith Pins

A Specialized Testing report No.- STQA50095 Sure-Board Series 200 Structural Panels racking shear tests and shear walls. Dated 11/21/2006

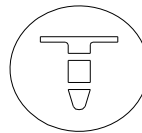
A PEI Opinion Letter dated September 2009 sealed by a professional engineer.

Product Labeling

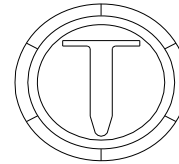
Each Box of fasteners shipped, that are covered by this Product Evaluation Report, must have a label attached with at least the following information:

1. Aerosmith Fastening Systems name, address or website.
2. Fastener designation
3. This Product Evaluation Report number & Pei's logo
4. The catalog number
5. A lot number & Mfg. Plant Identification/Traceability
6. A Trademark head stamp by Aerosmith as shown

Head Stamps



.250" Dia. Head



.312" Dia. Head

PER-06014

Maximum Allowable Wind Speed (mph-3 second gust) Based on 2006 & 2009 IBC section 1609.1.1(ASCE 7 - 05)									
Siding Type & Dimensions	Nominal Head Diameter	Nailing Method	Stud Spacing	Zone	B	Exposure			
						C		D	
						15'	30'	15'	30'
48" x 96" Hardipanel Vertical Siding		Face	16"	4	120	110	100	100	100
				5	110	100	90	90	90
48" x 96" Hardipanel Vertical Siding		Face	24"	4	110	100	90	90	90
				5	100	90	85	85	-
5/16" tk. x 6-1/4" wide Hardiplank Lap Siding		Face	24"	4	170	150	150	140	130
				5	150	140	130	130	120
5/16" tk. x 7-1/4" wide Hardiplank Lap Siding		Face	24"	4	150	140	130	120	120
				5	130	120	110	110	100
5/16" tk. x 8-1/4" wide Hardiplank Lap Siding		Face	24"	4	130	120	110	110	100
				5	120	110	100	100	90
5/16" tk. x 5-1/4" wide Hardiplank Lap Siding		Blind	24"	4	140	-	-	-	-
				5	125	-	-	-	-
5/16" tk. x 6-1/4" wide Hardiplank Lap Siding		Blind	24"	4	120	110	100	100	90
				5	110	100	90	90	85
5/16" tk. x 7-1/4" wide Hardiplank Lap Siding		Blind	24"	4	90	85	-	-	-
				5	85	-	-	-	-
5/16" th. x 8-1/4" wide Hardiplank Lap Siding		Blind	24"	4	85	-	-	-	-
				5	-	-	-	-	-
5/16" th. x 6-1/4" wide Hardiplank Lap Siding with 15/32" Plywood Underlayment		Blind	24"	4	120	110	100	100	100
				5	110	100	90	90	90

Maximum Allowable Wind Speed (mph-fastest mile) Based on 1997 UBC									
Siding Type & Dimensions	Nominal Head Diameter	Nailing Method	Stud Spacing	Zone	B	Exposure			
						C		D	
						15'	30'	15'	30'
48" x 96" Hardipanel Vertical Siding		Face	16"	4	110	100	90	80	80
				5	100	80	80	70	70
48" x 96" Hardipanel Vertical Siding		Face	24"	4	100	90	80	70	70
				5	90	80	70	70	-
5/16" tk. x 6-1/4" wide Hardiplank Lap Siding		Face	24"	4	130	130	120	120	110
				5	130	120	110	100	100
5/16" tk. x 7-1/4" wide Hardiplank Lap Siding		Face	24"	4	130	110	110	100	90
				5	120	100	90	90	80
5/16" tk. x 8-1/4" wide Hardiplank Lap Siding		Face	24"	4	120	100	90	90	80
				5	110	90	80	80	70
5/16" tk. x 6-1/4" wide Hardiplank Lap Siding		Blind	24"	4	110	90	90	80	80
				5	100	80	80	70	70
5/16" tk. x 7-1/4" wide Hardiplank Lap Siding		Blind	24"	4	80	70	-	-	-
				5	70	-	-	-	-
5/16" th. x 8-1/4" wide Hardiplank Lap Siding		Blind	24"	4	70	-	-	-	-
				5	-	-	-	-	-
5/16" th. x 6-1/4" wide Hardiplank Lap Siding with 15/32" Plywood Underlayment		Blind	24"	4	110	100	90	80	80
				5	100	80	80	70	70

1. For Vertical Siding, pins were set 8" o.c. in the field, 4" o.c. around the perimeter, 3/8" from panel edge & 2" from corners.
2. For Lap siding, butt joints were placed at 1/3 and 2/3 of wall height, siding was overlapped 1-1/4", and pins were set at 3/8" from siding end and 3/4" up from bottom edge.
3. All siding used Gripshank fasteners, 20ga x 33ksi CWN C-studs (depth = 1-3/8", flange = 3-5/8", and a return = 3/8"), wall heights for the above values = 30ft or less.
4. Zone 4 is the interior section of the wall between Zone 5s & Zone 5 is the section within a minimum of 3 ft of all corners.

PER-06014

Gripshank

Tested Design Values

Siding Type & Dimensions	Nominal Head Diameter	Fastener Spacing	Gage - Tensile Strength	Stud Spacing	Design Load
5/8" Densglass Fireguard Gold Type X	.312"	8" o.c.	16 ga. - 50 KSI	16"	38.1 PSF
5/8" Densglass Fireguard Gold Type X	.312"	8" o.c.	16ga. - 33 KSI	16"	40.3 PSF
5/8" Densglass Fireguard Gold Type X	.312"	8" o.c.	18 ga. - 33 KSI	24"	25.5 PSF
5/8" Densglass Fireguard Gold Type X	.312"	8" o.c.	22ga. - 33 KSI	24"	24.7 PSF
5/8" USG Sheetrock Type X Gypsum	.312"	8" o.c.	22ga. - 33 KSI	24"	22.9 PSF
1/2" Densglass Gold	.312"	8" o.c.	22 ga. - 33 KSI	16"	23.3 PSF

1. Pins were installed 8" o.c. in the field, 8" o.c. around the perimeter, 3/8" from panel edge & 2" from corners.
2. All studs were CWN C-studs (depth = 1-3/8", flange = 3-5/8", and a return = 3/8"), wall heights for the above values = 30ft or less for Exposure B. Exp. C and D are divided into values for 15ft. And 30ft.
3. Zone 4 is the interior section of the wall between Zone 5s & Zone 5 is the section within a minimum of 3 ft of all corners.

Gripshank

Maximum Allowable Shear for Plywood Shear Walls using **.100"** Pins (lbs per foot)

Plywood Grade	Framing Spacing	Minimum Steel Gage	Minimum Panel Thickness	Pin Spacing				
				6" on Edge 6" in Field	4" on Edge 6" in Field	3" on Edge 6" in Field	2" on Edge 6" in Field	4" on Edge 8" in Field
Structural I	24"	20	3/8"	155	235	310	395	---
	24"	20	7/16"	170	255	340	435	---
	24"	20	15/32"	205	305	410	520	---
Grades other than Structural I	24"	20	3/8"	140	210	280	360	---
	24"	20	7/16"	155	230	310	390	---
	24"	20	15/32"	185	275	370	470	---
APA Rated Sheathing	16"	16	19/32"	---	---	---	---	551.9 using 3x safety factor

1. Values listed are test values and have not been changed by wind or seismic adjustment factors.
2. The minimum panel edge distance for pin placement is 3/8 inch
3. The track-to-stud connection is permitted to be any means of one **.100"** diameter by 3/4" long Aerosmith pin at each track-to stud connection, for a total of two at each end to each stud.

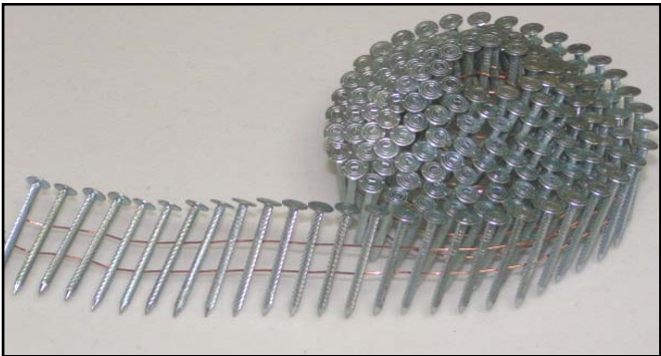
Gripshank

Sure-Board Series 200 Structural Panel Racking Resistance

Fasteners		Spacing	Studs	Sheathing	Holdowns	Peak Force	Mean Drift (In.)
Screw = No. 8 x 1-3/4" / Aerosmith 1-3/8" x 1/4-in. diameter head.		*See Note Below	16-Gauge 16" O.C.	4ft. X 9ft. Sure-Board Series 200 - 1/4" Magnesium Board	SHD15	9981 LBS	1.238"
Screw = No. 8 x 1-3/4" / Aerosmith 1-3/8" x 1/4-in. diameter head.		*See Note Below	18-Gauge 16" O.C.	4ft. X 9ft. Sure-Board Series 200 - 1/4" Magnesium Board	SHD15	8803 LBS	1.196"
Screw = No. 8 x 1-3/4" / Aerosmith 1-1/4" x 5/16-in. diameter head.		*See Note Below	16-Gauge 16" O.C.	4ft. X 9ft. Sure-Board Series 200 - 5/8" Densglass Gold	(2)SHD10 (1) SHD15	11301 LBS	1.606"
Screw = No. 8 x 1-3/4" / Aerosmith 1-1/4" x 5/16-in. diameter head.		*See Note Below	18-Gauge 16" O.C.	4ft. X 9ft. Sure-Board Series 200 - 5/8" Densglass Gold	(2)SHD10 (1) SHD15	9797 LBS	1.505"

*** The spacing for the Grabber Screws and Aerosmith pins are as follows: Vertical Perimeter Fasteners Screws are 12" on-center (o.c.); five(5) Aerosmith pins installed between screws at approximately 2" o.c. Vertical Field Fasteners Screws were 12" o.c.; Aerosmith Pins**

Gripshank Pins in collated form



Boxes of Gripshank Pins as shipped

