



# Product Evaluation Reports

PER-05008

**This Document Published By:**

*Progressive Engineering Inc.*

**Initial Listing**  
January, 2002

**Re-Approved**  
February, 2012

58640 State Road 15  
Goshen, Indiana 46528

574-533-0337  
[www.p-e-i.com](http://www.p-e-i.com)

**Listed Product**

**Voramer MB 3022** Polyol Two-Part Urethane Adhesive

**Listed For**

***The Dow Chemical Company***

1881 West Oak Parkway  
Marietta, GA 30062

**Approved Manufacturer**

***The Dow Chemical Company***

1881 West Oak Parkway  
Marietta, GA 30062

*Progressive Engineering Inc.* is an accredited Testing Laboratory and Third Party Quality Control Agency. This **Product Evaluation Report** represents a product that Pei has a follow-up service agreement with. This **Product Evaluation Report** in no way implies warranty for this product or relieves [Dow Chemical Company](#) of their liabilities for this product. Pei is accredited to ISO Standard 17020 and 17025. This **PER** is an official document if it is within one year of the initial or renewal date.

**Listing Details**

Voramer MB 3022 adhesive is used to bond structural wood framing to gypsum in ceiling and wall construction without the use of mechanical fasteners.

**Product Description**

Voramer MB 3022 is a two-part foaming polyurethane structural adhesive system. It is applied by pumping two components at a 1 to 1 volumetric ratio under pressure through heating equipment to produce one continuous bead. The two components are comprised of "Voramer MB 3022 Polyol" and "Voramer ME 3044 Isocyanate". The Voramer ME 3044 ISO is a pre-mixed standard material shipped from a supplier and the Voramer MB 3022 Polyol is manufactured by The Dow Chemical Company. This adhesive does not off-gas Formaldehyde into the

**Containers and Storage**

The A & B components are shipped in 250 gallon disposable totes, 55 gallon steel drums and 350 returnable tanks. Storage of these containers should be in an indoor conditioned place between 70°F. and 90°F. Unopened containers will have a storage life of up to six months in these conditions.

**General Product Use**

The gypsum board being used should be clean and dry with loose dust blown off and free from liquids, oil, grease, etc. Recommended gypsum temperature is greater than 50°F. Voramer MB 3022 Polyol adhesive should be applied in an ambient temperature range of 65°F. to 75°F. The adhesive is applied along the intersection of the vertical plane of the wooden member and the horizontal plane of the gypsum board according to [The Dow Chemical Company's](#) application instructions. The adhesive temperature at the heater block should be between 100°F. and 115°F. After the last bead is applied, the structure shall not be moved for a minimum of two minutes. The structure should stay in the same ambient conditions for the first 24 hours.

Voramer MB 3022 adhesive can be used on 24" and 16"o.c. framing in the walls and ceiling. The fillet beads produced should measure a **minimum** of 3/8" average on the gypsum and 3/8" average on the framing. A bead should never be greater than 1" in size. The adhesive beads are applied along one side of field framing and along both sides at gypsum seams.

**Listing Criteria**

1. The Voramer MB 3022 adhesive shall be installed according to [The Dow Chemical Company's](#) application instructions. A copy of these instructions must be made easily available at the assembly areas.
2. This Listing is for Voramer MB 3022 to be applied in an indoor manufacturing facility and is not meant to be applied in an outdoor uncontrolled environment.

- 3. Voramer MB 3022 adhesive is to be manufactured at The Dow Chemical plant in Marietta, GA following their approved Q.C. program with unannounced inspections by Progressive Engineering Inc.
- 4. The use of Voramer MB 3022 adhesive in a fire rated assembly is not addressed in this Listing.
- 5. A vapor barrier cannot be used between the adhesive and the substrates.
- 6. Voramer MB 3022 is to be applied to the back side standard raw gypsum and is not intended for other gypsums such as foil backed, moisture resistant or water resistant gypsums.
- 7. Construction of assemblies using Voramer MB 3022 and their design values should be as described in the following test reports.

**Building Code Compliance**

1997 Uniform Building Code	2006 International Residential Code	2009 International Residential Code
2003 International Building Code	2006 International Building Code	2012 International Building Code
2003 International Residential Code	2009 International Building Code	2012 International Residential Code

**Tested to**

<i>Pei</i> Standard No. 89-1	<i>Pei</i> Standard No. 94-9	UL 1715
<i>Pei</i> Standard No. 93-7	ASTM E 72	ASTM C 557
<i>Pei</i> Standard No. 93-8	ASTM E 84	

**Product Documentation**

A MSDS sheet for Voramer MB 3022 Polyol - Dated 1/05/2006  
 A MSDS sheet for Voramer ME 3044 Isocyanate - Dated 1/24/2006  
 Voramer™ Industrial Adhesive User Manual dated January 2002  
 A follow-up Listing & Inspection agreement between *Progressive Engineering* & *The Dow Chemical Company*  
 Opinion Letters dated: 7/24/2000  
                                   4/16/2001  
                                   4/15/2005

The following is a categorized list of test reports for Voramer MB 3022 Adhesive.

<u>Ceiling Diaphragm</u>	<u>Ceiling Sag Test</u>	<u>Fire Tests</u>	<u>Small Scale</u>	<u>Wall Racking Tests (wood studs)</u>
2000-821	2001-1217	FH-1321 - 6/4/02	2000-1501	1997-904
2000-886		RCB0303 - 11/12/03		2000-2123
2000-887	<u>Ceiling Dead Load Test</u>	RCB0305 - 11/13/03		2001-631
2000-888	2000-1032	RCB0502 - 5/04/05		2001-666
2008-1762	2000-1502			

**Design Values**

Ceiling Diaphragm Design Load = **219 plf** (11' 8" minimum width x 52ft. Maximum diaphragm span)  
 Ceiling Dead Load Resistance = **11.7 psf**

**Product Labeling**

Each container shipped of Voramer MB 3022 that is covered by this PER must have a label attached with at least the following information:

- 1. *The Dow Chemical Company*'s name and address.
- 2. Date of manufacture
- 3. Shelf life information
- 4. This PER number & Pei's logo
- 5. Smoke and Flame Spread Ratings
- 6. Component name

